

| SolidClassic Thickness 19mm (3/4") | Fastener | Gauge/thickness | Size /length | Crown | Spacing | distance from board ends | Special Instructions |
|---------------------------------------|----------|-----------------|--------------|-------|---------|--------------------------|--|
| 2 1/4" - 3 1/4 " board widths | Staple | 15,5 | 2" | 1/2" | 6-8" | 1-3" | n/a |
| | Cleat | 16 | 2" | n/a | 6-8" | 1-3" | |
| 4 1/4" - 5" board widths | Staple | 15.5 | 2" | 1/2" | 6-8" | 1-3" | NEW Glue assist is recommended on 5" width (See notes below) |
| | Cleat | 16 | 2" | n/a | 6-8" | 1-3" | |

Note: The pressure of the air compressor must be set at a level that brings the crown of the staples or the head of the cleats embedded at a maximum of 25% of its own diameter (staple) or thickness (cleat). Minimum two (2) fasteners per board.

| NEW Flex Flex13 - Thickness 13mm (1/2") | Fastener | Gauge/thickness | Size /length | Crown | Spacing | Distance from board ends | Special Instructions |
|--|----------|-----------------|-----------------|-------|---------|--------------------------|---|
| Flex 13 - 4 3/8" & 5 1/8" board widths | Staple | 18 | 1 1/2" - 1 3/4" | 1/4" | 4-6" | 1" | STAPLE ONLY! NEW Glue assist is recommended on 5 1/8" and over widths (See notes below) |

Note: The pressure of the air compressor must be set at a level that brings the crown of the staples embedded at a maximum of 25% of its own diameter (staple) . Minimum two (2) fasteners per board.

| Flex Flex16 - Thickness 16mm (5/8") & Flex19 - Thickness 19mm (3/4") | Fastener | Gauge/thickness | Size /length | Crown | Spacing | Distance from board ends | Special Instructions |
|--|----------|-----------------|-----------------|-------|---------|--------------------------|---|
| Flex 16 - 4 3/8" & 5 1/8" board widths | Staple | 18 | 1 1/2" - 1 3/4" | 1/4" | 4-6" | 1" | STAPLE ONLY! NEW Glue assist is recommended on 5 1/8" and over widths (See notes below) |
| Flex 19 - 4 3/8", 5 1/8", 6 1/8" & 7 1/8" board widths | Staple | 15.5 | 1 3/4"-2" | 1/2" | 4-6" | 1" | STAPLE ONLY! NEW Glue assist is recommended on 5 1/8" and over widths (See notes below) |

Note: The pressure of the air compressor must be set at a level that brings the crown of the staples embedded at a maximum of 25% of its own diameter (staple) . Minimum two (2) fasteners per board.

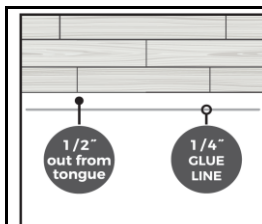
| Max & Dec Max19- Thickness 19 mm (3/4") Dec19- Thickness 19 mm (3/4") | Fastener | Gauge/thickness | Size /length | Crown | Spacing | Distance from board ends | Special Instructions |
|---|----------|-----------------|--------------|-------|---------|--------------------------|--|
| Max 19 - 5 1/8" & 7 1/8" board widths | Staple | 15.5 | 2" | 1/2" | 4-6" | 1-2" | NEW Glue assist is recommended on 5 1/8" and over widths (See notes below) |
| | Cleat | 16 | 1 3/4"-2" | n/a | 4-6" | 1-2" | |
| Dec 19 - 3 3/8", 4 3/8" & 5 1/8" board widths | Cleat | 18 | 1 3/4" | n/a | 4-6" | 1-2" | |

Note: The pressure of the air compressor must be set at a level that brings the crown of the staples or the head of the cleats embedded at a maximum of 25% of its own diameter (staple) or thickness (cleat). Minimum two (2) fasteners per board.

| Herringbone | Fastener | Gauge/thickness | Size/length | Crown | Spacing | Distance from board ends | Special instructions |
|------------------------|----------|-----------------------------------|-------------|-------|---------|--------------------------|----------------------|
| Solid Classic - 4 1/4" | Glue | Refer to steps below (1, 2 and 3) | | | | | Glued down only! |
| Max 19 - 5 1/8" | Glue | Refer to steps below (1, 2 and 3) | | | | | Glued down only! |

Note:

- When using **full gluing method only**, use a green masking tape for painters to hold in place the boards and the whole pattern.
 - You can use **brad nails** to hold the boards in place during the cure of the glue (brad nail at max. 6" apart). Be cautious to **not apply too much pressure on the side of the boards** and/or pattern to sidemove the whole pattern.
 - During the installation, **always use a square template** properly attached to the subfloor to keep the floor and the pattern stable and perfectly aligned.
- Throughout the installation, follow the 3 reference lines (A,B and C) pre-marked on the subfloor (see Herringbone installation guide).



Preverco

NEW! Faster and Easier Glue Assist Instructions:

As per the NFWA (National Wood Flooring Association) suggestions to assist wider board fasten down installation with glue. Ensure that the subfloor is clean and free of any debris that could reduce the bond of the flooring adhesive. Use non-crystallizing T&G adhesive to glue the butt end joints. (e.g. Decobond 18, Roberts 1406, Finitec, or similar). Use a tubed or sausage style elastomeric urethane flooring adhesive (e.g. Bostick EFA+ Mapei Ecobond 905, Sikabond Construction Adhesive, or similar.) with the proper gun to attach the wood planks to the subfloor. Simply run a 1/4" bead of adhesive 1/2" in front of and parallel to the installed/fastened tongue.(See Diagram)Take care when engaging the next row of flooring to ensure that you achieve proper fit to the installed row. Use recommended fasteners and schedule as listed above.

All wood flooring can move. The movement of a wood floor can cause noise. Glue assist can reduce movement and achieve the result of less noise. Any noise from an installed floor is not considered a manufacturing or product defect.